

## Technical Data Sheet

33.06.157E – 06/06

### ® VULCOFERRAN 2503

#### Soft rubber lining to protect steel components On-site rubber lining

##### Description

VULCOFERRAN 2503 is a self-vulcanizing soft rubber lining based on chloroprene rubber (CR). The layer thickness may range between 2 - 6 mm depending on the requirement.

##### Typical uses

VULCOFERRAN 2503 is used to protect steel and concrete components from chemical attack. VULCOFERRAN 2503 is predominantly applied to protect steel and concrete structures from chemical attack caused by acids and lyes.

##### Properties

VULCOFERRAN 2503 offers good chemical resistance to acids, lyes and brines. VULCOFERRAN 2503 further avails of the advantages unvulcanized rubber sheets offer, like easy application even on complicated structures.

##### Chemical resistance

Information on the chemical resistance properties will be furnished on request.

##### Substrate

Steel and concrete components may serve as substrate. The steel structures and concrete components to be rubber lined shall comply with the requirements of DIN EN 14879-1.

##### Surface pretreatment

Steel: The steel surface must be blasted to a metallic white finish. A preparation degree of Sa 2 ½ as specified in DIN EN ISO 12944-4 and a roughness degree of "medium (G)" as specified in DIN EN ISO 8503-1 must be achieved; minimum roughness  $R_z = 50 \mu\text{m}$  (Segment 2). After blasting, the steel surface must be primed.

Concrete: If required the concrete substrate must be treated by means of blasting in such a way that it is free from cement slurries, cement skin, loose and brittle particles, defects and separating substances. The residual moisture of the concrete surface shall be < 4%.

Concrete substrates are provided with a conductive smoothing coat (thickness approx. 1 mm) of KERAPOX EP 221 to level unevenness' and to serve as counter pole for electrical tightness testing.

##### Application

The VULCOFERRAN 2503 rubber lining system is composed of the single-component Primer 1, the single-component VULCOFERRAN Bonding Solution 2503/L28 and the VULCOFERRAN 2503 rubber sheet.

Spread the Primer 1 on the steel or concrete substrate (KERAPOX EP 221), followed by two coats of the VULCOFERRAN Bonding Solution 2503/L28. Coat the rubber sheet with the VULCOFERRAN Bonding Solution 2503/L28. The rubber sheets are then firmly pressed and bonded to the substrate using a heated tool in compliance with DIN 28055-1.

##### Consumption

Primer 1	approx. 0.15 kg/m <sup>2</sup>
VULCOFERRAN Bonding Solution 2503/L 28	approx.0.60 kg/m <sup>2</sup>

##### Packing

The following standard quantities are available:

Primer 1	23 kg
VULCOFERRAN Bonding Solution 2503/L 28	17 kg

##### Storage

The products shall be stored in a cool and dry place. With a storage temperature of 23°C the minimum shelf life is as follows:

VULCOFERRAN 2503 sheet < 15°C	4 months
Primer 1	12 months
VULCOF. Bonding Solution 2503/L 28	6 months

Higher temperatures will shorten the shelf life of this products. The packaging drums are to be kept tightly shut and are to be resealed each time material has been removed. All liquid products must be stored frost-free.

**Safety**

Adequate ventilation shall be provided during the execution of all work. Ventilation is compulsory for all work carried out in pits and closed rooms. All vapours that are produced during processing must be continuously suctioned off at floor or bottom level.

Only such amount of material effectively required to continue work is to be stored at the working place. The instructions for the prevention of fire and explosion are to be observed if required.

Please note and ensure that even smallest quantities of the individual components and/or prepared mixtures are not allowed to reach the sewerage.

All regulations for the prevention of accidents stipulated by the employer's liability assurance association, the regulations for the prevention of accidents prescribed at the site of application and the TRGS 507 „Surface treatment in rooms and tanks“, as well as the safety precautions listed on the packing (label) required by the provisions of the Hazardous Materials Ordinance shall be adhered to. The operating instructions pursuant to § 14 GefStoffV as well as the EC safety data sheets are to be complied with.

Technical data	Test specification	Unit	Parameter
Density	DIN EN ISO 1183-1	g/cm <sup>3</sup>	1.61 ± 0,02
Shore hardness	DIN 53505	Shore A	70 ± 5
Tensile strength*)	DIN 53504	MPa	≥ 5
Elongation at tear*)	DIN 53504	%	≥ 350
Peeling strength	DIN 28055-2	N/mm	≥ 4
Max. operating temperature		°C	80

\*) The values were determined at 4 mm thick rubber samples.

The technical data contained herein represents the current state of our product knowledge and is intended to furnish general information regarding our products and their application spectrum. In view of the diversity and multitude of application possibilities, this data should be regarded solely as general information, which does not guarantee any specific properties and/or suitability of these products for each concrete case of application. Consequently, when ordering a product, please contact us for detailed information relative to the properties required for a specific application. Our technical service will, upon request, furnish a profile of characteristics for the concrete application without delay.

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